

## Soft Ground Improved by Prefabricated Vertical Drains with Vacuum and Thermal Preloading

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**Abstract :** This study focuses on behaviors of improved soft clay using prefabricated vertical drain (PVD) combined with vacuum and electro-osmotic preloading. Large-scale consolidations of reconstituted soft Bangkok clay were conducted for PVD improvement with vacuum (vacuum-PVD), and vacuum combined with heat (vacuum-thermo-PVD). The research revealed that vacuum-thermo-PVD gives high efficiency of the consolidation rate compared to the vacuum-PVD. In addition, the magnitude of settlement of the specimen improved by the vacuum-thermo-PVD is higher than the vacuum-PVD because the assistance of heat causes the collapse of the clay structure. Particularly, to reach 90% degree of consolidation, the thermal-vacuum-PVD reduced about 58% consolidation time compared to the vacuum-PVD. The increase in consolidation rate is resulted from the increase in horizontal coefficient of consolidation,  $C_h$ , the reduction of the smear effect expressed by the ratio of the horizontal hydraulic conductivity in the undisturbed zone,  $k_h$ , and the horizontal hydraulic conductivity in the smeared zone,  $k_s$ . Furthermore, the shear strength,  $S_u$ , increased about 100% when compared using the vacuum-thermal-PVD to the vacuum PVD. In addition, numerical simulations gave reasonable results compared to the laboratory data.

**Keywords :** PVD improvement, vacuum preloading, prefabricated vertical drain, thermal PVD

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