

## Functionalized PU Foam for Water Filtration

**Authors :** Nidal H. Abu-Zahra, Subhashini Gunashekar

**Abstract :** Polyurethane foam is functionalized with Sulfonic acid groups to remove lead ions ( $Pb^{2+}$ ) from drinking water through a action exchange process. The synthesis is based on addition polymerization of the -NCO groups of an isocyanine with the -OH groups of a polio to form the urethane. Toluene-diisocyanateis reacted with Polypropylene glycol to form a linear pre-polymer, which is further polymerized using a chain extender, N, N-bis(2-hydorxyethyl)-2-aminoethane-sulfonic acid (BES). BES acts as a functional group site to exchange  $Pb^{2+}$  ions. A set of experiments was designed to study the effect of various processing parameters on the performance of the synthesized foam. The maximum  $Pb^{2+}$  ion exchange capacity of the foam was found to be 47ppb/g from a 100ppb  $Pb^{2+}$  solution over a period of 60 minutes. A multistage batch filtration process increased the lead removal to 50-54ppb/3g of foam over a period of 90 minutes.

**Keywords :** adsorption, functionalized, ion exchange, polyurethane, sulfonic

**Conference Title :** ICAAPMS 2014 : International Conference on Advances in Applied Physics and Materials Science

**Conference Location :** Lisbon, Portugal

**Conference Dates :** April 17-18, 2014