# Effects of Coupling Agent on the Properties of Henequen Microfiber (NF) Filled High Density Polyethylene (HDPE) Composites 


#### Abstract

Authors : Pravin Gaikwad, Prakash Mahanwar Abstract : The main objective of incorporating natural fibers such as Henequen microfibers (NF) into the High-Density Polyethylene (HDPE) polymer matrix is to reduce the cost and to enhance the mechanical as well as other properties. The Henequen microfibers were chopped manually to $5-7 \mathrm{~mm}$ in length and added into the polymer matrix at the optimized concentration of $8 \mathrm{wt} \%$. In order to facilitate the link between Henequen microfibers (NF) and HDPE matrix, coupling agent such as Glycidoxy (Epoxy) Functional Methoxy Silane (GPTS) at various concentrations from $0.1 \%, 0.3 \%, 0.5 \%, 0.7 \%, 0.9 \%$, and $1 \%$ by weight to the total fibers were added. The tensile strength of the composite increased marginally while \% elongation at break of the composites decreased with increase in silane loading by wt \%. Tensile modulus and stiffness observed increased at $0.9 \mathrm{wt} \%$ GPTS loading. Flexural as well as impact strength of the composite decreased with increase in GPTS loading by weight \%. Dielectric strength of the composite also found increased marginally upto $0.5 \mathrm{wt} \%$ silane loading and thereafter remained constant.


Keywords : Henequen microfibers (NF), polymer composites, HDPE, coupling agent, GPTS
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