

Adsorptive Removal of Ba, Na, Ni and V From Fuel Oils Using Low-cost Fe₃O₄@Cellulose Nanocrystals: Adsorption Kinetics, Isotherm, Thermodynamic and Recyclability Studies

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Abstract : The removal of Ba, Na, Ni and V metals in crude oil, gasoline, diesel and kerosene was achieved by using Fe₃O₄@cellulose. The Fe₃O₄@cellulose was synthesized by using the co-precipitation method and was then characterized using the scanning electron microscope (SEM), energy dispersive X-ray spectroscopy (EDX), Fourier-transform infrared spectroscopy (FTIR), X-ray diffraction (XRD), Brunauer-Emmentt-Teller (BET), zeta potential and Transmission electron microscopy (TEM). To obtain the optimum adsorption conditions, multivariate optimization tools such as a two-level full factorial and a central composite were used. The optimum conditions for the adsorptive removal of Ba, Na, Ni and V in the fuel oils were found to be 4.5, 1.5 M of HNO₃, 40 minutes, 0.15 g and 0.15 g for pH, eluent concentration, extraction time, adsorbent mass and sample mass (model oil concentration). The adsorption method developed was very sensitive as it reported MLOD ranging from 0.022-1.51 µg/g while MLOQ ranged from 0.072-5.03 µg/g for metals under study. The optimum conditions were then applied to real fuel samples, which were crude oil, gasoline, kerosene and diesel.

Keywords : adsorption kinetics, F=fuel oils, isotherms, metals, thermodynamics

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