

## A Study on Removal of SO<sub>3</sub> in Flue Gas Generated from Power Plant

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**Abstract :** SO<sub>3</sub> is created in small quantities during the combustion of fuel that contains sulfur, with the quantity produced a function of the boiler design, fuel sulfur content, excess air level, and the presence of oxidizing agents. Typically, about 1% of the fuel sulfur will be oxidized to SO<sub>3</sub>, but it can range from 0.5% to 1.5% depending on various factors. Combustion of fuels that contain oxidizing agents, such as certain types of fuel oil or petroleum coke, can result in even higher levels of oxidation. SO<sub>3</sub> levels in the flue gas emitted by combustion are very high, which becomes a cause of machinery corrosion or a visible blue plume. Because of that, power plants firing petroleum residues need to installation of SO<sub>3</sub> removal system. In this study, SO<sub>3</sub> removal system using salt solution was developed and several salts solutions were tested for obtain optimal solution for SO<sub>3</sub> removal system. Response surface methodology was used to optimize the operation parameters such as gas-liquid ratio, concentration of salts.

**Keywords :** flue gas desulfurization, petroleum cokes, Sulfur trioxide, SO<sub>3</sub> removal

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