

## The Optimization of Copper Sulfate and Tincalconite Molar Ratios on the Hydrothermal Synthesis of Copper Borates

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**Abstract :** In this research, copper borates are synthesized by the reaction of copper sulfate pentahydrate ( $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ ) and tincalconite ( $\text{Na}_2\text{O}_4\text{B}_7 \cdot 10\text{H}_2\text{O}$ ). The experimental parameters are selected as  $80^\circ\text{C}$  reaction temperature and 60 of reaction time. The effect of mole ratio of  $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$  to  $\text{Na}_2\text{O}_4\text{B}_7 \cdot 5\text{H}_2\text{O}$  is studied. For the identification analyses X-Ray Diffraction (XRD) and Fourier Transform Infrared Spectroscopy (FT-IR) techniques are used. At the end of the experiments, synthesized copper borate is matched with the powder diffraction file of "00-001-0472" [ $\text{Cu}(\text{BO}_2)_2$ ] and characteristic vibrations between B and O atoms are seen. The proper crystals are obtained at the mole ratio of 3:1. This study showed that simplified synthesis process is suitable for the production of copper borate minerals.

**Keywords :** hydrothermal synthesis, copper borates, copper sulfate, tincalconite

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