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## In the Study of Co<sub>2</sub> Capacity Performance of Different Frothing Agents through Process Simulation

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**Abstract :** Presently, the increasing CO<sub>2</sub> concentration in the atmosphere has been taken as one of the major challenges faced by the modern world. The average CO<sub>2</sub> in the atmosphere reached the highest value of 414.72 ppm in 2021, as reported in a conference of the parties (COP26). This study focuses on (i) the comparative study of MEA, NaOH, Acetic acid, and Na<sub>2</sub>CO<sub>3</sub> in terms of their CO<sub>2</sub> capture performance, (ii) the significance of adding various frothing agents achieving improved absorption capacity of Na<sub>2</sub>CO<sub>3</sub> and (iii) the overall economic evaluation of process with the help of Aspen Plus. The results obtained suggest that the addition of frothing agents significantly increased the absorption rate of dilute sodium carbonate such that from 45% to 99.9%. The effect of temperature, pressure and flow rate of liquid and flue gas streams on CO<sub>2</sub> absorption capacity was also investigated. It was found that the absorption capacity of Na<sub>2</sub>CO<sub>3</sub> decreased with increasing temperature of the liquid stream and decreasing flow rate of the liquid stream and pressure of the gas stream.

Keywords: CO<sub>2</sub>, absorbents, frothing agents, process simulation

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