

## Development of Mineral Carbonation Process from Ultramafic Tailings, Enhancing the Reactivity of Feedstocks

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**Abstract :** The mineral carbonation approach for reducing global warming has garnered interest on a worldwide scale. Due to the benefits of permanent storage and abundant mineral resources, mineral carbonation (MC) is one of the most effective strategies for sequestering CO<sub>2</sub>. The combination of mineral processing for primary metal recovery and mineral carbonation for carbon sequestration is an emerging field of study with the potential to minimize capital costs. A detailed study of low-pressures-solid carbonation of ultramafic tailings in a dry environment has been accomplished. In order to track the changing structure of serpentine minerals and their reactivity as a function of temperature (300-900 °C), CO<sub>2</sub> partial pressure (25-90 mol %), and thermal preconditioning, thermogravimetry has been utilized. The incongruent CO<sub>2</sub> van der Waals molecular diameters with the octahedral-tetrahedral lattice constants of serpentine were used to explain the mild carbonation reactivity. Serpentine requires additional thermal-treatment to remove hydroxyl groups, resulting in the chemical transformation to pseudo-forsterite, which is a mineral composed of isolated SiO<sub>4</sub> tetrahedra linked by octahedrally coordinated magnesium ions. The heating treatment above 850 °C is adequate to remove chemically bound water from the lattice. Particles with a diameter < 34 (µm) are desirable, and thermally treated serpentine at 850 °C for 2.30 hours reached 65% CO<sub>2</sub> storage capacity. The decrease in particle size, increase in temperature, and magnetic separation can dramatically enhance carbonation.

**Keywords :** particle size, thermogravimetry, thermal-treatment, serpentine

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