## **Optimization of Double-Layered Microchannel Heat Sinks**

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**Abstract :** This work employs a combined optimization procedure including a simplified conjugate-gradient method and a three-dimensional fluid flow and heat transfer model to study the optimal geometric parameter design of double-layered microchannel heat sinks. The overall thermal resistance RT is the objective function to be minimized with number of channels, N, the channel width ratio,  $\beta$ , the bottom channel aspect ratio,  $\alpha b$ , and upper channel aspect ratio,  $\alpha u$ , as the search variables. It is shown that, for the given bottom area (10 mm×10 mm) and heat flux (100 W cm-2), the optimal (minimum) thermal resistance of double-layered microchannel heat sinks is about RT=0.12 °C/m2W with the corresponding optimal geometric parameters N=73,  $\beta$ =0.50,  $\alpha b$ =3.52, and,  $\alpha u$ = 7.21 under a constant pumping power of 0.05 W. The optimization process produces a maximum reduction by 52.8% in the overall thermal resistance compared with an initial guess (N=112,  $\beta$ =0.37,  $\alpha b$ =10.32 and,  $\alpha u$ =10.93). The results also show that the optimal thermal resistance decreases rapidly with the pumping power and tends to be a saturated value afterward. The corresponding optimal values of parameters N,  $\alpha b$ , and  $\alpha u$  increase while that of  $\beta$  decrease as the pumping power increases. However, further increasing pumping power is not always cost-effective for the application of heat sink designs.

**Keywords :** optimization, double-layered microchannel heat sink, simplified conjugate-gradient method, thermal resistance **Conference Title :** ICCSO 2014 : International Conference on Computational Sciences and Optimization

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