

## Innovations in the Lithium Chain Value

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**Abstract :** Lepidolite is an important lithium mineral that, to the author's best knowledge, has not been used to produce lithium hydroxide, necessary for energy conversion to electric vehicles. Alkaline leaching of lithium concentrates allows the establishment of a production diagram avoiding most of the environmental drawbacks that are associated with the usage of acid reagents. The tested processes involve a pretreatment by digestion at high temperatures with additives, followed by leaching at hot atmospheric pressure. The solutions obtained must be compatible with solutions from the leaching of spodumene concentrates, allowing the development of a common treatment diagram, an important accomplishment for the feasible exploitation of Portuguese resources. Statistical programming and interpretation techniques are used to minimize the laboratory effort required by conventional approaches and also allow phenomenological comprehension.

**Keywords :** artificial intelligence, tailings free process, ferroelectric electrolyte battery, life cycle assessment

**Conference Title :** ICIMT 2023 : International Conference on Innovations in Mining Technologies

**Conference Location :** Tokyo, Japan

**Conference Dates :** June 15-16, 2023