

## Photocatalytic Packed-Bed Flow Reactor for Continuous Room-Temperature Hydrogen Release from Liquid Organic Carriers

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**Abstract :** Despite the potential of hydrogen (H<sub>2</sub>) storage in liquid organic carriers to achieve carbon neutrality, the energy required for H<sub>2</sub> release and the cost of catalyst recycling has hindered its large-scale adoption. In response, a photo flow reactor packed with rhodium (Rh)/titania (TiO<sub>2</sub>) photocatalyst was reported for the continuous and selective acceptorless dehydrogenation of 1,2,3,4-tetrahydroquinoline to H<sub>2</sub> gas and quinoline under visible light irradiation at room temperature. The tradeoff between the reactor pressure drop and its photocatalytic surface area was resolved by selective in-situ photodeposition of Rh in the photo flow reactor post-packing on the outer surface of the TiO<sub>2</sub> microparticles available to photon flux, thereby reducing the optimal Rh loading by 10 times compared to a batch reactor, while facilitating catalyst reuse and regeneration. An example of using quinoline as a hydrogen acceptor to lower the energy of the hydrogen production step was demonstrated via the water-gas shift reaction.

**Keywords :** hydrogen storage, flow chemistry, photocatalysis, solar hydrogen

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