## World Academy of Science, Engineering and Technology International Journal of Mechanical and Mechatronics Engineering Vol:16, No:02, 2022

## **Turbulent Boundary Layer over 3D Sinusoidal Roughness**

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**Abstract :** Measurements of a turbulent boundary layer over 3D sinusoidal roughness are performed for friction Reynolds numbers ranging from  $650 < \text{Re}\tau < 2700$ . This surface was fabricated by a Multicam CNC Router machine of an acrylic sheet to have an amplitude of k/2 = 0.8 mm and an equal wavelength of 8k in both streamwise and spanwise directions, a 0.6 mm stepover and 12 mm ball nose cutter was used. Single hotwire anemometry measurements are done at one location x=1.5 m downstream at different freestream velocities under zero-pressure gradient conditions. As expected, the roughness causes a downward shift on the wall-unit normalised streamwise mean velocity profile when compared to the smooth wall profile. The shift is increasing with increasing Re $\tau$ ,  $1.8 < \Delta U + < 6.2$ . The coefficient of friction is almost constant at all cases Cf =  $0.0042 \pm 0.0002$ . The results show a gradual reduction in the inner peak of profiles with increasing Re $\tau$  until fully destruction at Re $\tau$  of 2700.

Keywords: hotwire, roughness, TBL, ZPG

Conference Title: ICEHTFMT 2022: International Conference on Experimental Heat Transfer, Fluid Mechanics and

Thermodynamics

**Conference Location :** Amsterdam, Netherlands **Conference Dates :** February 07-08, 2022