

## Briquetting of Metal Chips by Controlled Impact: Experimental Study

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**Abstract :** For briquetting of metal chips are used hydraulic and mechanical presses. The density of the briquettes in this case is about 60% - 70 % on the density of solid metal. In this work are presented the results of experimental studies for briquetting of metal chips, by using a new technology for impact briquetting. The used chips are by Armco iron, steel, cast iron, copper, aluminum and brass. It has been found that: (i) in a controlled impact the density of the briquettes can be increases up to 30%; (ii) at the same specific impact energy  $E_s$  (J/sm<sup>3</sup>) the density of the briquettes increases with increasing of the impact velocity; (iii), realization of the repeated impact leads to decrease of chips density, which can be explained by distribution of elastic waves in the briquette.

**Keywords :** briquetting, chips briquetting, impact briquetting, controlled impact

**Conference Title :** ICESSET 2014 : International Conference on Environmental Systems Engineering and Technology

**Conference Location :** London, United Kingdom

**Conference Dates :** June 29-30, 2014